

Technical Data Sheet

Ultracur3D[®] RG 35

Reactive Urethane Photopolymer

| General Properties | Norm | Typical Values |
|------------------------|-----------------------------------|------------------------|
| Viscosity, 30 °C | Cone/Plate Rheometer ¹ | 583 mPas |
| Viscosity, 50 °C | Cone/Plate Rheometer ¹ | 154 mPas |
| Density | ASTM D792 | 1.2 g/cm ³ |
| Density (liquid resin) | ASTM D4052-18a | 1.12 g/cm ³ |

| Tensile Properties | Norm | Typical Values |
|---------------------------|-----------|----------------|
| E Modulus | ASTM D638 | 2607 MPa |
| Ultimate Tensile Strength | ASTM D638 | 79 MPa |
| Elongation at Break | ASTM D638 | 6 % |

| Flexural Properties | Norm | Typical Values |
|---------------------|-----------|----------------|
| Flexural Modulus | ASTM D790 | 2420 MPa |
| Flexural Strength | ASTM D790 | 108 MPa |

| Impact Properties | Norm | Typical Values |
|---------------------------------|-----------|------------------------|
| Notched Izod (Machined), -30 °C | ASTM D256 | 11.96 J/m |
| Notched Izod (Machined), 23 °C | ASTM D256 | 10.88 J/m |
| Charpy notched, 23 °C | ISO 179-1 | 0.68 kJ/m ² |

| Thermal Properties | Norm | Typical Values |
|--------------------|-------------------|-----------------|
| HDT at 0.45 MPa | ASTM D648 | 83 °C |
| HDT at 1.82 MPa | ASTM D648 | 64 °C |
| Flammability | UL 94 1.5 mm | HB |
| Glow-wire Test | DIN EN 60695-2-11 | GWFI: 650 / 2.0 |

| Hardness | Norm | Typical Values |
|----------|------------|----------------|
| Shore D | ASTM D2240 | 87 |

| Other | Norm | Typical Values |
|------------------|-----------|----------------------------------|
| Biocompatibility | ISO 10993 | Information available on request |

1) Determined with TA-Instrument DHR rheometer, cone/plate, diameter 60 mm, shear rate 100 s⁻¹

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