



Test Report

Report No. : SZC18121083184-11

Date: Dec. 25, 2018

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Applicant: Zhejiang Flashforge 3D Technology Co. Ltd

Address: No. 518, Xianyuan Road, Wucheng District, Jinhua City, Zhejiang Province

Report on the submitted sample(s) said to be:

Sample Name: PVA

Sample Description: Translucent yellow plastic thread

Sample No.: SL1812108318401

Sample Received Date: Dec. 10, 2018

Testing Period: Dec. 10, 2018 - Dec. 14, 2018

Test Requested: As specified by client, to determine the Pb, Cd, Hg, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP content in the submitted sample.

Test Method: Please refer to the following page(s).

Test Result: Please refer to the following page(s).

Conclusion: Based on the performed tests on submitted samples, the results of Pb, Cd, Hg, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by EU RoHS Directive 2011/65/EU and its amendment Directive EU 2015/863.

Signed for and on behalf of HCT

Daniel Li





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Test Result(s):

Unit: mg/kg

Test Items	Test Method/ Equipment	MDL	Content	EU RoHS Directive 2011/65/EU and its amendment Directive EU 2015/863
Lead(Pb)	IEC 62321-5:2013. ICP-OES/AAS	2	N.D.	1000
Cadmium(Cd)		2	N.D.	100
Mercury(Hg)	IEC 62321-4:2013 +AMD1:2017. ICP-OES	2	N.D.	1000
Hexavalent Chromium(Cr(VI))	IEC 62321-5:2013/ IEC 62321-7-2:2017. ICP-OES/AAS UV-VIS	8	N.D.	1000
Mono-bromobiphenyl	IEC 62321-6:2015. GC-MS	5	N.D.	—
Di-bromobiphenyl		5	N.D.	
Tri-bromobiphenyl		5	N.D.	
Tetra-bromobiphenyl		5	N.D.	
Penta-bromobiphenyl		5	N.D.	
Hexa-bromobiphenyl		5	N.D.	
Hepta-bromobiphenyl		5	N.D.	
Octa-bromobiphenyl		5	N.D.	
Nona-bromobiphenyl		5	N.D.	
Deca-bromobiphenyl		5	N.D.	
Polybrominated Biphenyls(PBBs)		—	N.D.	1000
Mono-bromodiphenyl ether		5	N.D.	—
Di-bromodiphenyl ether		5	N.D.	
Tri-bromodiphenyl ether		5	N.D.	
Tetra-bromodiphenyl ether		5	N.D.	
Penta-bromodiphenyl ether		5	N.D.	
Hexa-bromodiphenyl ether		5	N.D.	
Hepta-bromodiphenyl ether		5	N.D.	
Octa-bromodiphenyl ether		5	N.D.	
Nona-bromodiphenyl ether		5	N.D.	
Deca-bromodiphenyl ether	5	N.D.		
Polybrominated DiphenylEthers(PBDEs)	—	N.D.	1000	



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Test Items	Test Method/Equipment	MDL	Content	EU RoHS Directive 2011/65/EU and its amendment Directive EU 2015/863
Dibutyl phthalate (DBP)	IEC 62321-8:2017, GC-MS	30	N.D.	1000
Butylbenzyl phthalate (BBP)		30	N.D.	1000
Di-(2-ethylhexyl) Phthalate(DEHP)		30	N.D.	1000
Di-iso-butyl phthalate(DIBP)		30	N.D.	1000

Note: mg/kg=ppm= parts per million

MDL=method detection limit

“—” =Not regulated

N.D.=not detected(less than method detection limit)

Results shown as N.D. are ignored in the sum calculation.

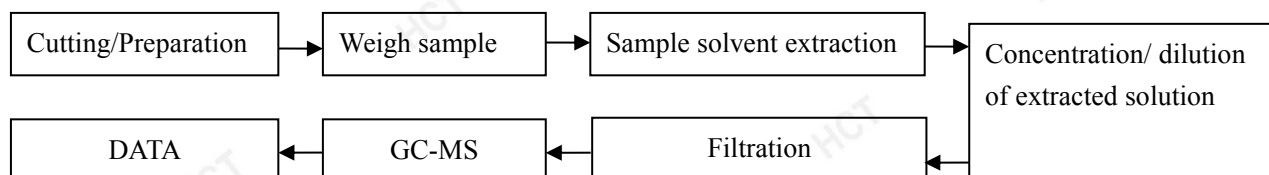
The detected Chromium (Cr) content is "N.D.", therefore, the Hexavalent Chromium (Cr (VI)) content is "N.D.", No need for validation test of the Hexavalent Chromium (Cr (VI)).

If Chromium (Cr) content exceeds Hexavalent Chromium (Cr (VI)) method detection limit, Validation test of the Hexavalent Chromium (Cr (VI)) is required.

As specified by client, only test the translucent yellow plastic thread.

Result(s) of specimen(s) is(are) quoted from HCT report No.SZC18121083184-1.

Test Flow Chart (DBP, BBP, DEHP, DIBP)



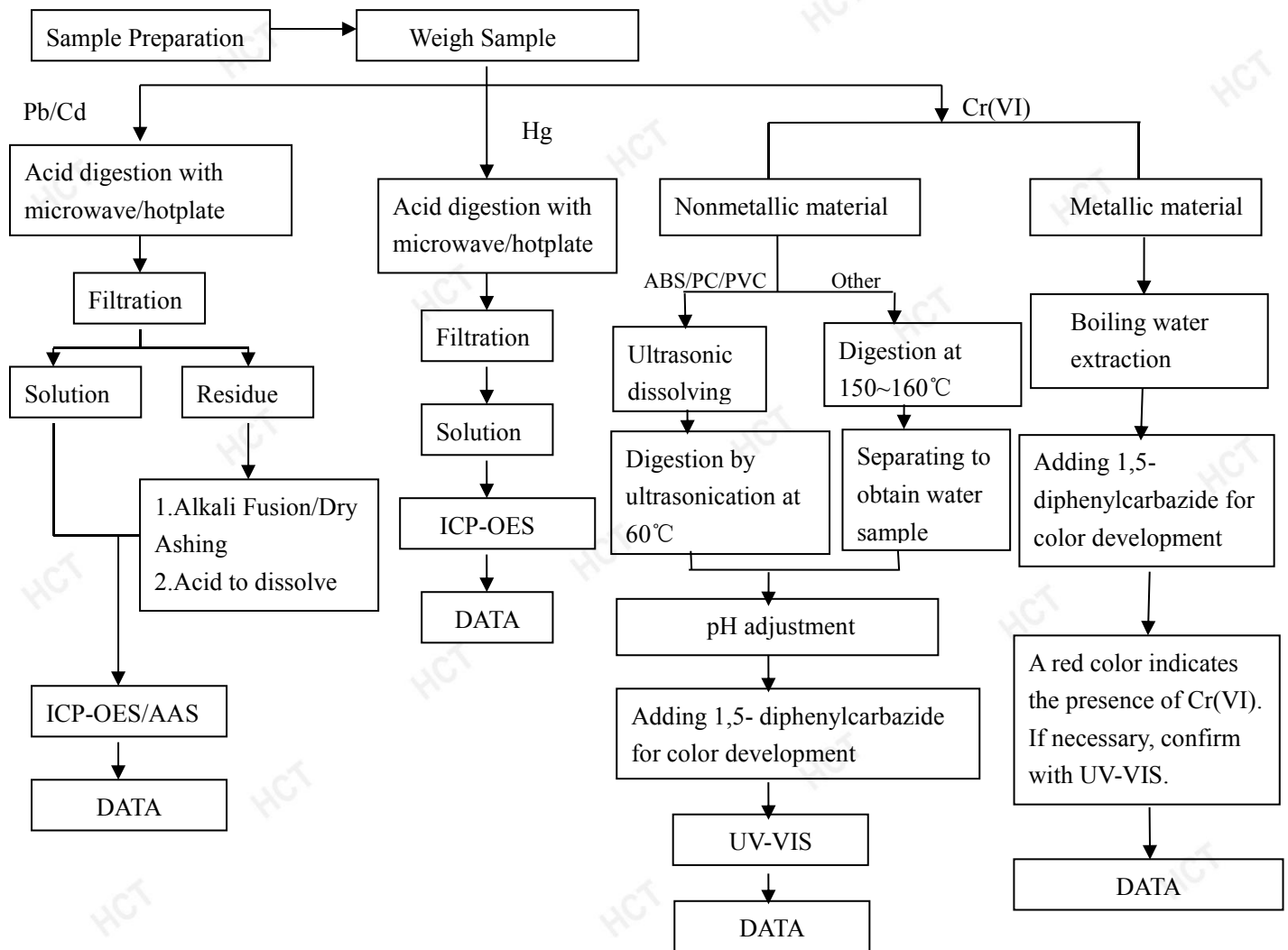
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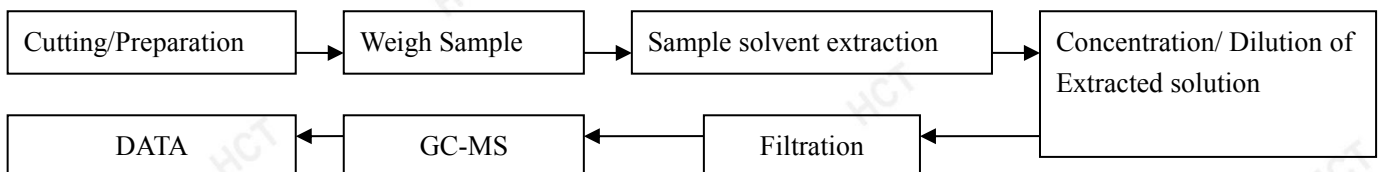
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Test Flow Chart (Pb, Cd, Hg, Cr(VI), PBBs, PBDEs)



These sample were dissolved totally by pre-conditioning method according to above flow chart(Cr(VI) test method excluded)

PBBs/PBDEs



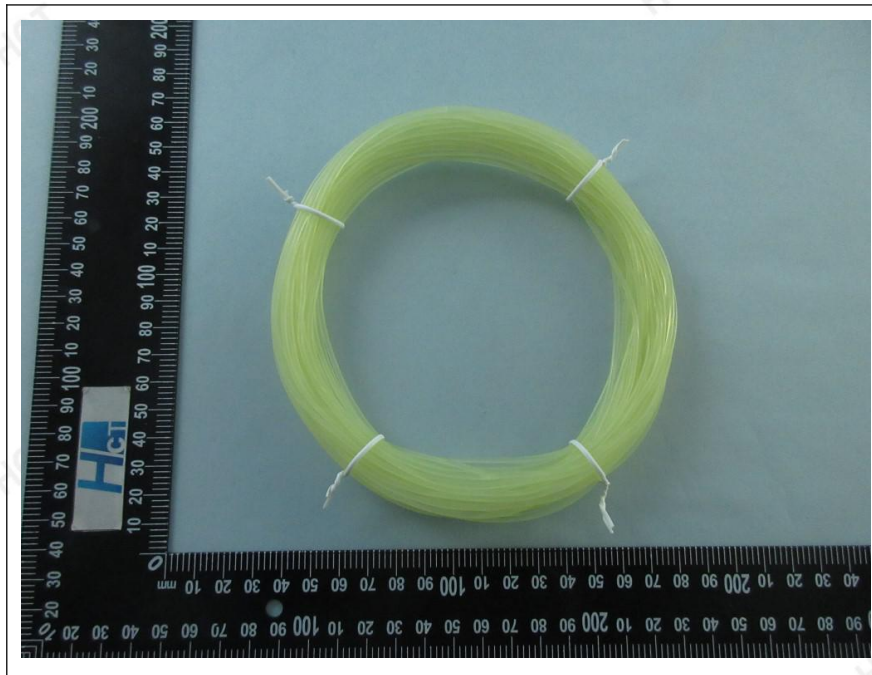
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The photo of the sample



SL1812108318401

*****End*****

This report will go into effect with HCT stamp. This report could not be revised. This report is only responsible for the test result of submitted samples. Without written authorization, any copy of this report for propaganda is invalid.

