

Instructions

## How does Magigoo wor<u>k</u>

MAGIGOO® works with (ABS & PLA). The adhesive makes sure prints stick firmly when the print-bed is hot and then releases as soon as it's cools.

This unique and innovative mechanism means that no tools are needed to remove prints from the bed. They just pop off when things are cool to go.

# How to apply

- 1 Shake the MAGIGOO® pen like vou mean it.
- 2 Press the nib (end of your pen) on the printing bed for MAGIGOO® to flow.
- 3 Spread the adhesive evenly on the printing area (cover your
- bed with an even thin layer).

  Make sure that no spots are missed.

It's best to apply MAGIGOO® when the printing bed is still cold, but it will also work when the printing bed is already hot. Make sure to use MAGIGOO® with the suggested plastics and with a correctly levelled bed and suitable printing settings. See our recommended settings below.

## **How to store**

MAGIGOO® is best stored upright and away from direct sunlight. MAGIGOO® was specifically designed for mobility, which is good news if you want to take it with you on-the-go or even on a flight as hand luggage.

# Recommended printing settings

MAGIGOO® has been designed and tested to work with PLA and ABS plastics. As the composition of each plastic is a little different, the ideal settings for MAGIGOO® may vary. Here are

the recommended temperature ranges for effective application.

#### **Bed temperature**

PLA 40 - 60 °C ABS 90 - 110 °C

### Cleaning

After your prints have finished and popped off, clean the cool

printing bed by wiping it with a damp cloth.

# What to do if you love the result

If you like MAGIGOO® then help us spread the magic. Share your love online, on blogs, Twitter, Facebook or Instagram (just don't forget to tag us @magigoo). We're also happy if you just tell your friends. Either way, we're waiting for your feedback.

#### Where to send feedback

We want to learn more about your experiences. We're here for good and bad. Get in touch by emailing us at feedback@magigoo.com. Let's improve Magigoo together.







